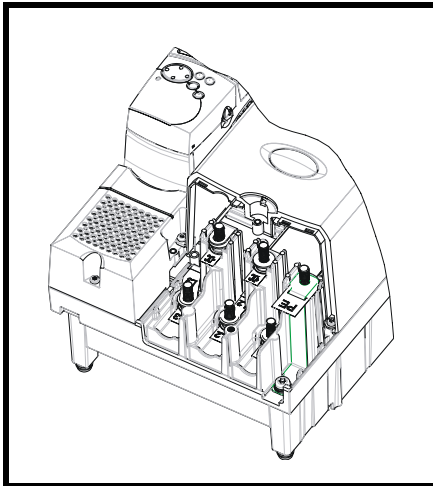


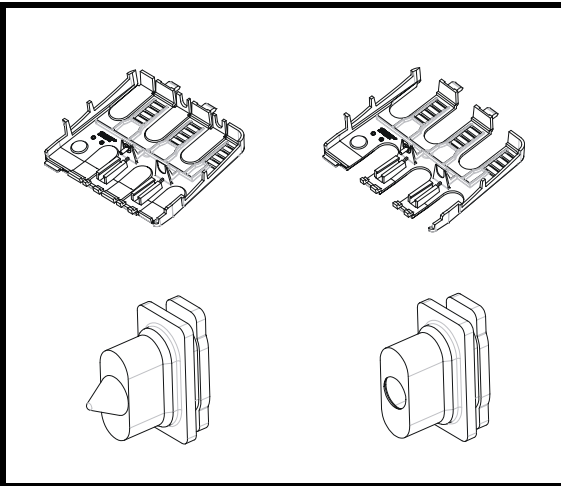
# Instructions for fitting cable grommets to Unidrive SP size 4 to 6 and Unidrive SPM power and ground terminals

Figure 1



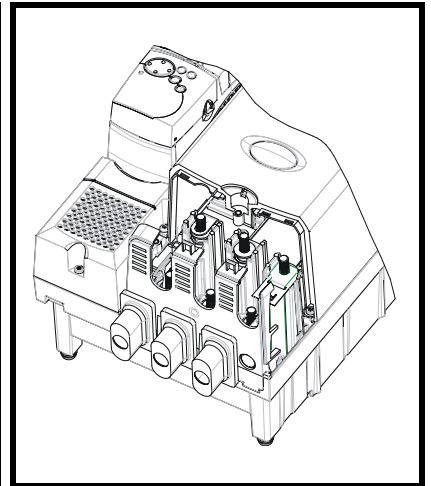
Remove terminal cover, gland plate and M10 terminal nuts.

Figure 2



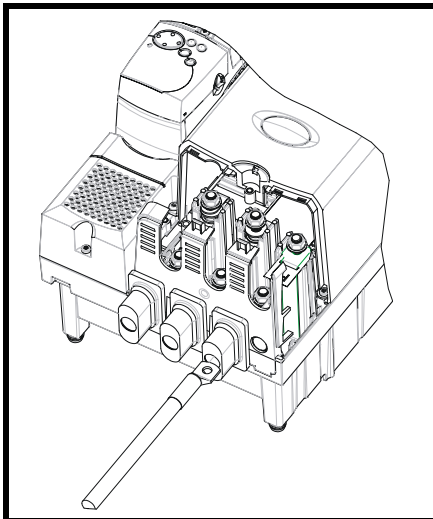
Remove breakouts in gland plate. Cut cone on grommet appropriate to cable size.

Figure 3



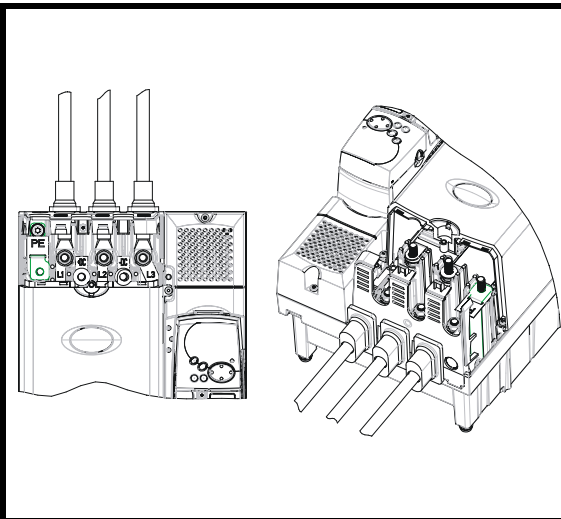
Fit 3-off grommets in gland plate and re-assemble to drive.

Figure 4



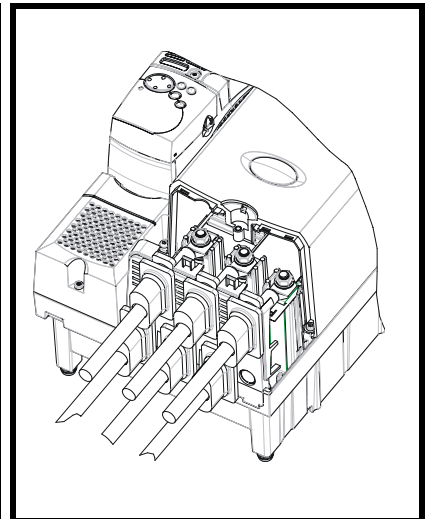
Push crimped cable into entry hole of grommet. (Lubrication may ease fitting of cable).

Figure 5



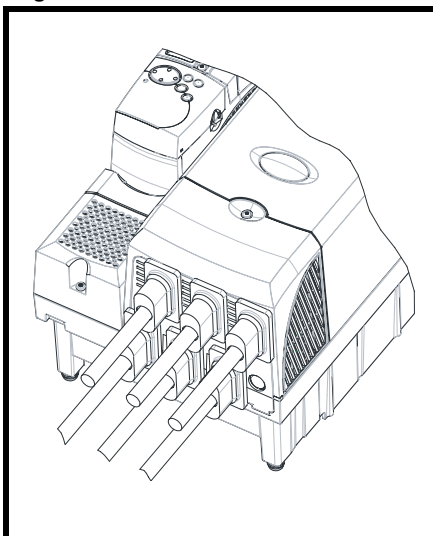
Assemble the remaining cables in lower row, and re-fit M10 Nuts to 15Nm.

Figure 6



Follow similar procedure for top row.

Figure 7



Re-fit terminal cover.

Figure 8

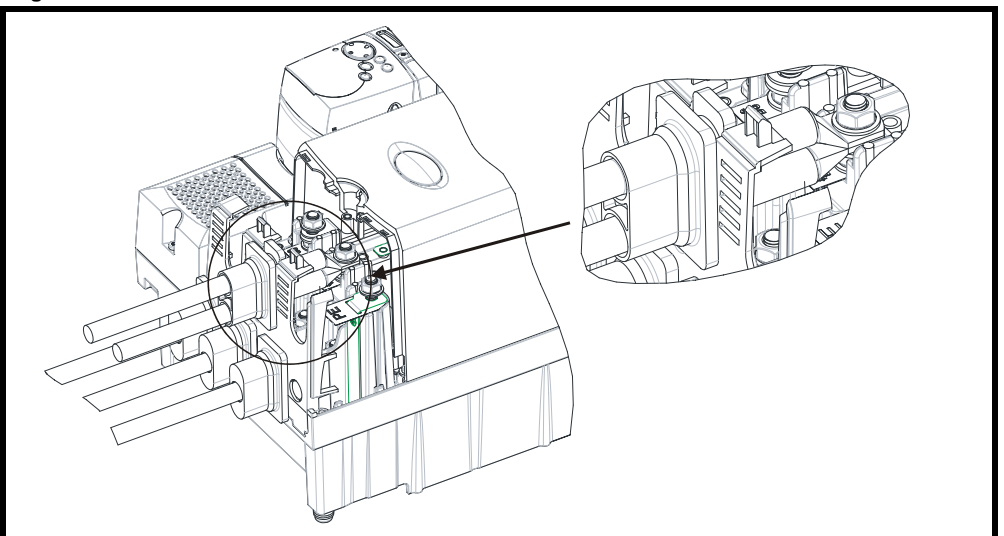


Figure 8 shows installation of optional double grommet on power terminals of Unidrive SPMD/C modules:

**NOTE** Crimps are fitted back-to-back.